

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

This is to certify that **KS KONSTRUKCJE STALOWE Sp. z o. o.**
ul. Ciepłownicza 12; Schodnia
46-040 Ozimek
Poland

is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity P - production according to EN 15085-2:2020+A2:2025

Field of application: Manufacturing of new assemblies and components for railway vehicles, except design and except purchasing of welded parts.

Scope of certificate:

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 3÷140 mm; D ≥ 30 mm	BW
135	1.2	t ≥ 1,8 mm; D ≥ 25 mm	FW
135	8.1	t ≥ 3 mm; D ≥ 40 mm	FW
135	8.1	t = 3÷12 mm; D ≥ 84,3 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Henryk Flegler level A EWE born: 02.03.1961
1st deputy: Krzysztof Nalepa level A IWE born: 08.08.1977
Deputy: - born: -
Deputy: - born: -
Comments:

Certificate no.: TUVRh/15085/CL1/PL009/25/01
Validit: 30.03.2026 - 19.04.2028
Issued on: 30.03.2026
Auditor: Andrzej Kierzek
Next Surveillance inspection 19.04.2027
Place and date of issue Zabrze, 30.03.2026

Dylewski
Migdał Dylewski
Certification Body

Certificate number: TUVRh/15085/CL1/PL009/25/01

Continuation of range of certification

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
135	8.1/1.2	t = 10÷40 mm; D ≥ 500 mm	FW
135	8.1/1.2	t = 3÷10 mm; D ≥ 38 mm	BW
136	1.2	t = 3÷30 mm; D ≥ 30,15 mm	FW
138	1.1	t = 4÷9,6 mm; D ≥ 500 mm	FW
138	1.2	t = 3÷24 mm; D ≥ 500 mm	BW
138+136	1.1	t = 3÷24 mm; D ≥ 500 mm	BW
141+135	1.2	t = 3÷12,6 mm; D ≥ 30,2 mm	BW
141	1.1	t = 1,3÷10 mm; D = 10÷96,6 mm	BW
141	1.2	t = 4÷16 mm; D ≥ 500 mm	FW
141	1.2	t = 3÷16 mm; D ≥ 25 mm	BW
141	8.1	t = 1,05÷40 mm; D ≥ 9 mm	FW
141	8.1	t = 1,4÷15,2 mm; D ≥ 11 mm	BW
141	8.1+1.2	t = 2,03÷12 mm; D ≥ 30,2 mm	FW
141	8.1+1.2	t = 2,03÷3,77 mm; D ≥ 30,2 mm	BW
141+135	8.1	t = 2÷14 mm; D ≥ 150 mm	BW
121	1.2	t = 3÷20 mm; D ≥ 500 mm	BW
783	1.2	t ≥ 2 mm	M6 ÷ M10
783	8.1	t ≥ 1,5 mm	M6 ÷ M10
783	1.2+8.1	t ≥ 3 mm	M10

Comments:

Certification conditions EN 15085-2 are available on: www.tuv.pl/zalaczniki

General regulations:

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate:

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files